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Mazak Cnc Programming Manual

Hi guys, I have a Fusion 640M control that I would like to backup before exchanging the CNC backup battery (52 battery alarm). I have gone into the data i/o page and selected all of the files in the 'other data' section of the NC (tool data, parameters, etc) and copied them to the HDD.

Mazatrol Fusion 640M - data backup procedure??

Mazatrol 640T fusion We've never ran one before, we hired a company to come in and give us the basics, but nothing further. That being said, does anyone know how, or procedure, to cut the concave or convex radii functions, and get it to switch from right hand to left hand operations to clean up the back sides of the spheres?

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